

Date: Monday, 3/13/2006 7:29:53 AM  
 User: Kim Johnston

## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: SKITUBE WEB
Job Number	: 26207		
Estimate Number	: 10498		
P.O. Number	: N/A	Part Number	: D2739
This Issue	: 3/13/2006	S.O. No.	: N/A
Prsht Rev.	: NC	Drawing Number	: D2739 REV B
First Issue	: N/A	Project Number	: N/A
Previous Run	: 25540	Drawing Revision	: B
		Material	: N/A
		Due Date	: 3/17/2006
Written By	: <u>SEE COMMENT BELOW</u>	Qty:	5 Um: Each
Checked & Approved By	: <u>RT 06-03-13</u>		
Comment	: Est. C 02.11.28 Reformat KJ		

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	D26005108	Extrusion 'I Beam' thin
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Comment: Qty.: 1.0000 Each(s)/Unit Total: 5.0000 Each(s)

Extrusion 'I Beam' thin

Pick:

Qty Part Number Description Batch

1 D2600-5

Web

B24410

RT 06-03-16 (5)

2.0	LANDING GEAR 1	LANDING GEAR RESOURCE 1
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Comment: LANDING GEAR RESOURCE 1

1-Cut D2600-5 to length as per Dwg D2739. RT 06-03-16 (5)

2-Drill pilot holes in web using drilling Jig DT8162 as per Dwg D2739 RT 06-03-16 (5)

3-Use uni-bit to open holes to finish size as per Dwg D2739. RT 06-03-16 (5)

4-Bevel Fwd ends (1" max) of extrusion and Deburr holes and ends. RT 06-03-16 (5)

5-Use a red or black lead-free paint pen to write the part number and batch number in the middle of each

web. RT 06-03-16 (5)

3.0	HAND FINISHING1	HAND FINISHING RESOURCE #1
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Comment: HAND FINISHING RESOURCE #1

Acid etch and Alodine as per QSI 005 4.1

RT 06-03-16 (5)

4.0	QC5	INSPECT WORK TO CURRENT STEP
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Comment: INSPECT WORK TO CURRENT STEP

BE 06-03-16 (5)

# Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes ☐ No ☒ DQA: DD Date: 6/03/18  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Monday, 3/13/2006 7:29:53 AM  
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## Process Sheet

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Drawing Name: SKITUBE WEB

Job Number: 26207

Part Number: D2739

Job Number:



Seq. #:

Machine Or Operation:

Description :

5.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: PG 611

IT 06 03 16 ⑤

6.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

⑤ 06/03/17 ⑤

Job Completion



LI 06-03-17

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

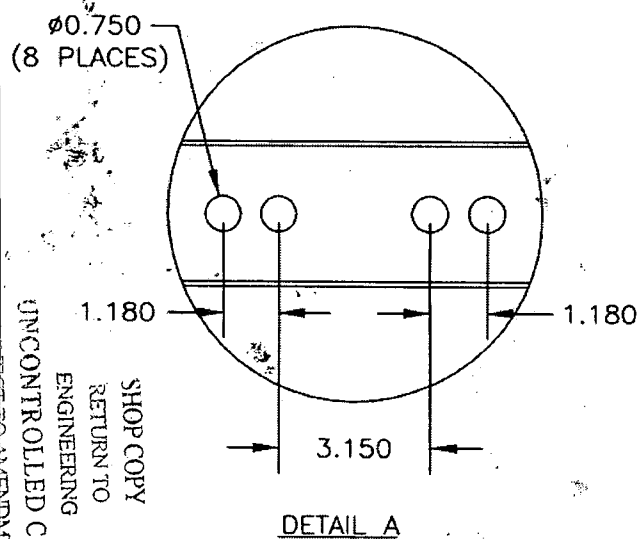
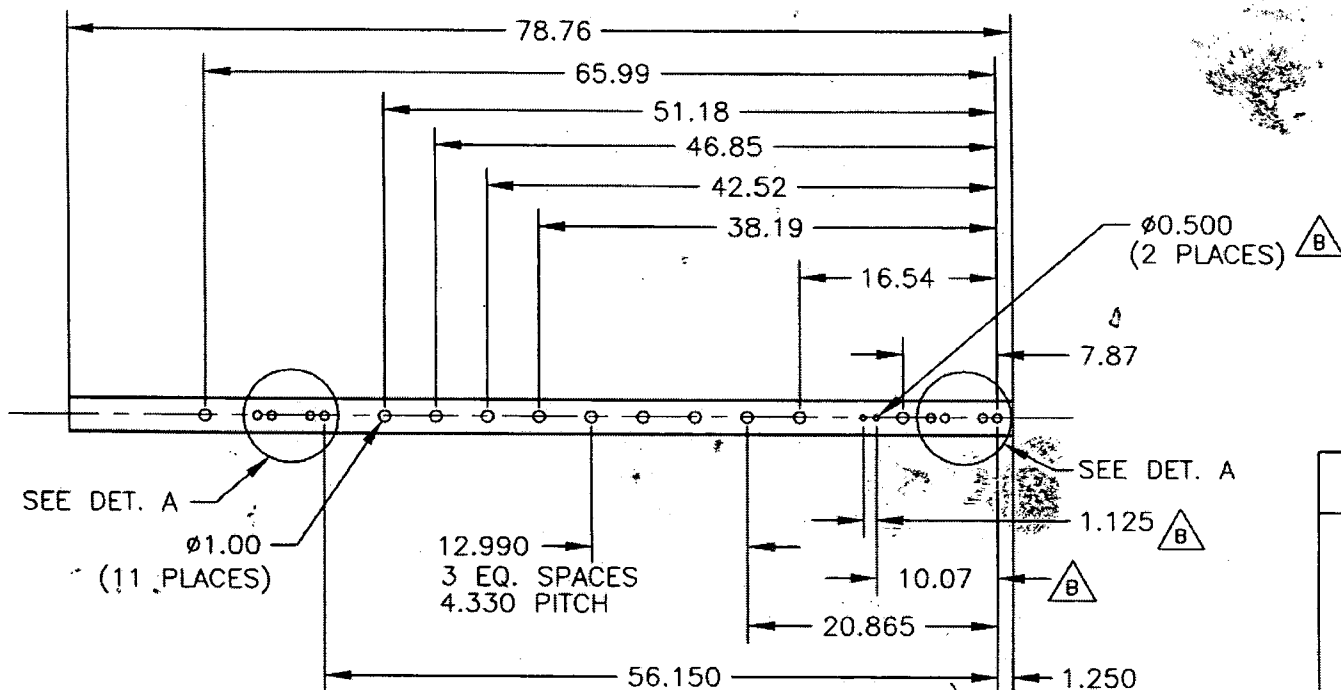
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

**DART**



DESIGN	DRAWN BY	DART AEROSPACE USA, INC.
CHECKED	APPROVED	BELLEVUE, WA
DATE	TITLE	REV. B
98.11.18	WEB	SHEET 1 OF 1
A	98.04.16	SCALE
B	98.11.18	1:15
CHANGE HOLES FOR COMPATIBILITY WITH AIRCRUISER FLOATS		
NEW ISSUE		



MAKE FROM D2600-5 EXTRUSION  
FINISH: ACID ETCH, ALODINE PER DART QSI 005 4.1  
TOLERANCES ARE PER DART QSI 018  
UNLESS OTHERWISE NOTED

**RELEASED**  
98.12.16 DS

